

Press release

Uxbridge, MA, September 27, 2021

Optimize a drive in 60 seconds

Get better results faster with integrated auto-tuning function

Machines function optimally when the drives are perfectly adapted to the power train. This ensures that a high-quality product is produced at the highest machine cycle rate with a minimum production error rate. To achieve this, the control loop in the inverter is set to be machine specific. Until now, a drive expert would need several hours to complete this task during the commissioning phase. The time required for this manual setting would depend on the complexity of the motor control loop. But now, this adjustment can be done faster – and better.

High-precision tuning of the control loop in the drive is a basic requirement in many machine applications - assembly robots, storage and retrieval machines (SRM), and packaging machines. This is the only way to achieve competitive machine performance. To achieve this exact tuning, the drive specialist must invest a lot of time during commissioning. By using the Lenze auto-tuning function, commissioning times have been significantly reduced for Lenze customers in a wide variety of applications.

The physical models commonly used to represent the motor control loop for a machine are only of limited use in practical applications for optimum control loop setting of the drive axis. The reason for this is deviations in the behavior between the physical model of a machine and the real machine. The optimization of the control setting is currently carried out in several tests on the real machine by a drive specialist.

The Ziegler/Nichols oscillation method from 1943 is often used for control loop optimization. This method is easy to apply, not model-based, and produces a robust control result.

Lenze has now automated the measurement of the motor control loop and the setting of the control loop parameters for the Lenze i-series servo inverters and significantly simplified the process. The process is integrated in Lenze auto-tuning. No additional measuring components are required apart from the servo inverter, as the drive itself becomes the sensor during auto-tuning with the actual values of the position encoder and the motor current. After completion of auto-tuning, the settings of the control loop parameters are calculated and stored in the configuration of the drive. The existing physical motor control loop is automatically measured quickly, and an exact adaptation to the real machine is performed. Errors that previously occurred due to model deviations, or during manual adjustment, are avoided. This procedure saves commissioning time, is robust, and delivers reproducible results and optimal performance for the machine. Even with complex control loop challenges, such as "gear backlash" or "variable loads," the auto-tuning function works reliably and safely.

The Lenze auto-tuning function can be executed with the Lenze tools EASY Starter and PLC Designer. Attention was paid to the simplest operation and feedback so that commissioning engineers, without expert knowledge, can also execute these functions.

The feedback from Lenze customers, who have already used this process in their machines, has been consistently positive. In particular, the simple, robust principle and the enormous speed of optimization were cited as enormous advantages over the previous manual procedure. The fact that not only the cycle times, but also the output of the machine, could be improved also provided a high level of satisfaction.

The auto-tuning function has been available since April 2021. Auto-tuning can be performed with all i950 and i700 servo inverters sold after April 2021. Devices sold before then can be extended with the auto-tuning function via firmware update.

About Lenze

Lenze is a leading automation company for the machine-building industry and a specialist in Motion Centric Automation. As a systems supplier with solutions competence, Lenze works for, and with, its customers to create high-quality mechatronic products and packages; powerful systems consisting of hardware and software for machine automation; as well as digitalization services in areas such as big data management, cloud or mobile solutions, and software for the Internet of Things (IoT).

With a global network of engineers, sales representatives, and manufacturing facilities, Lenze is represented in more than 60 countries and is well-positioned to meet the motion control needs of customers worldwide. Lenze Americas, the American subsidiary of Lenze SE (Hamelin, Germany), is headquartered at 630 Douglas St., Uxbridge, Massachusetts, 01569.

Lenze Americas press contact:

Susan Duval
Senior Marketing Communications Mgr
Telephone: 508-278-9100 ext. 7544
Email: Susan.Duval@lenze.com

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